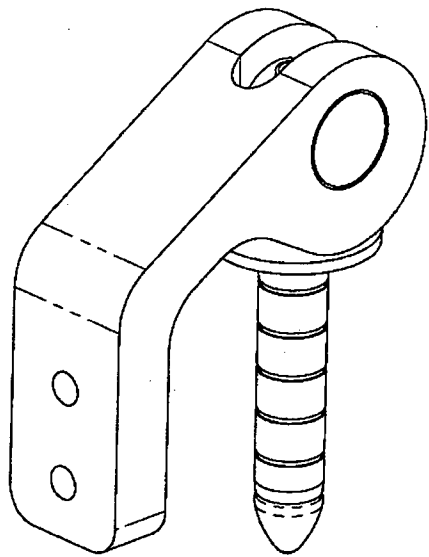
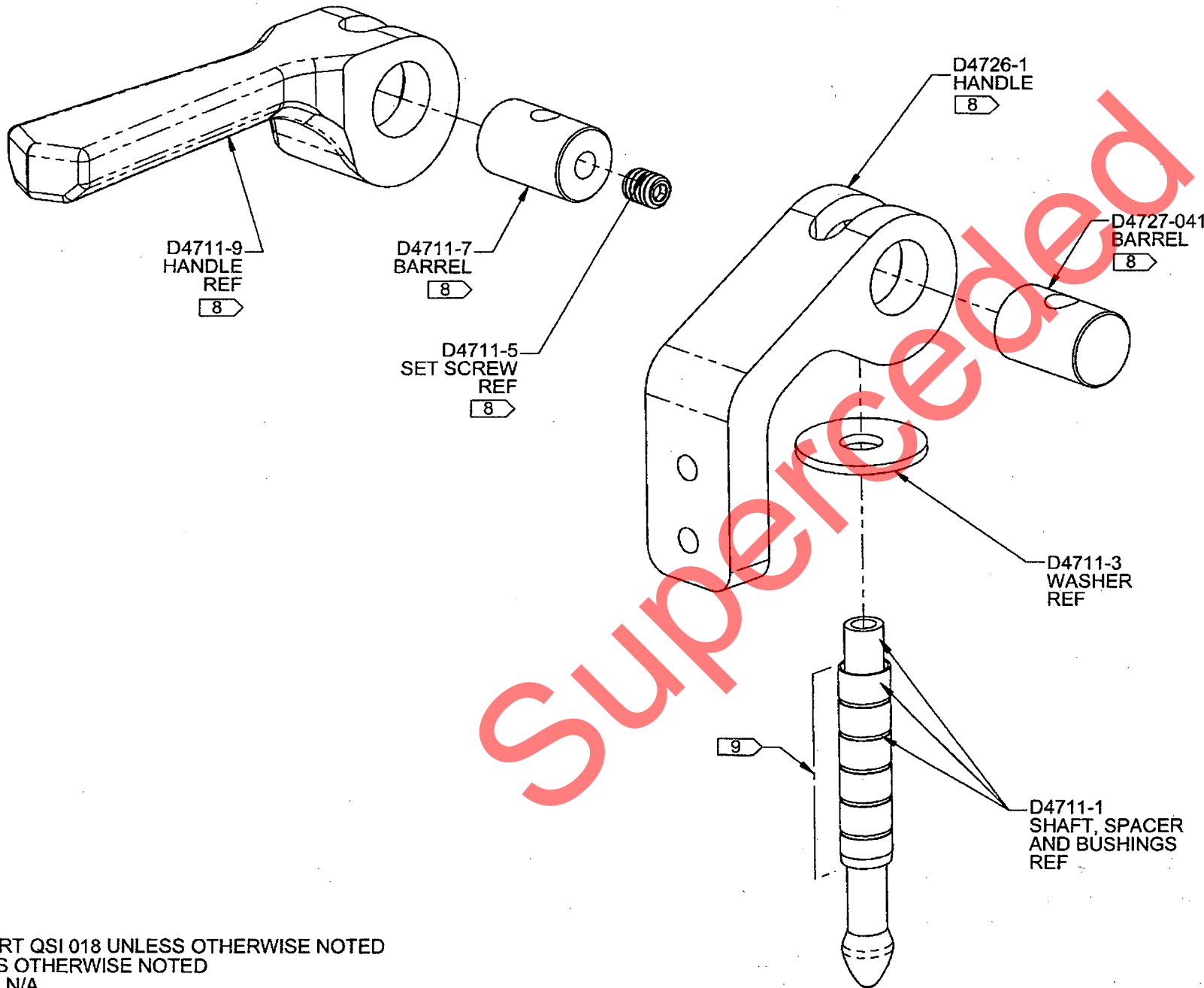


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4711-041	EXPANDABLE PIN ASSY, MODIFIED
1	1	D4711-043	EXPANDABLE PIN ASSY
2	1	D4726-1	HANDLE
3	1	D4727-041	BARREL



**D4711-041  
EXPANDABLE PIN ASSEMBLY, MODIFIED**

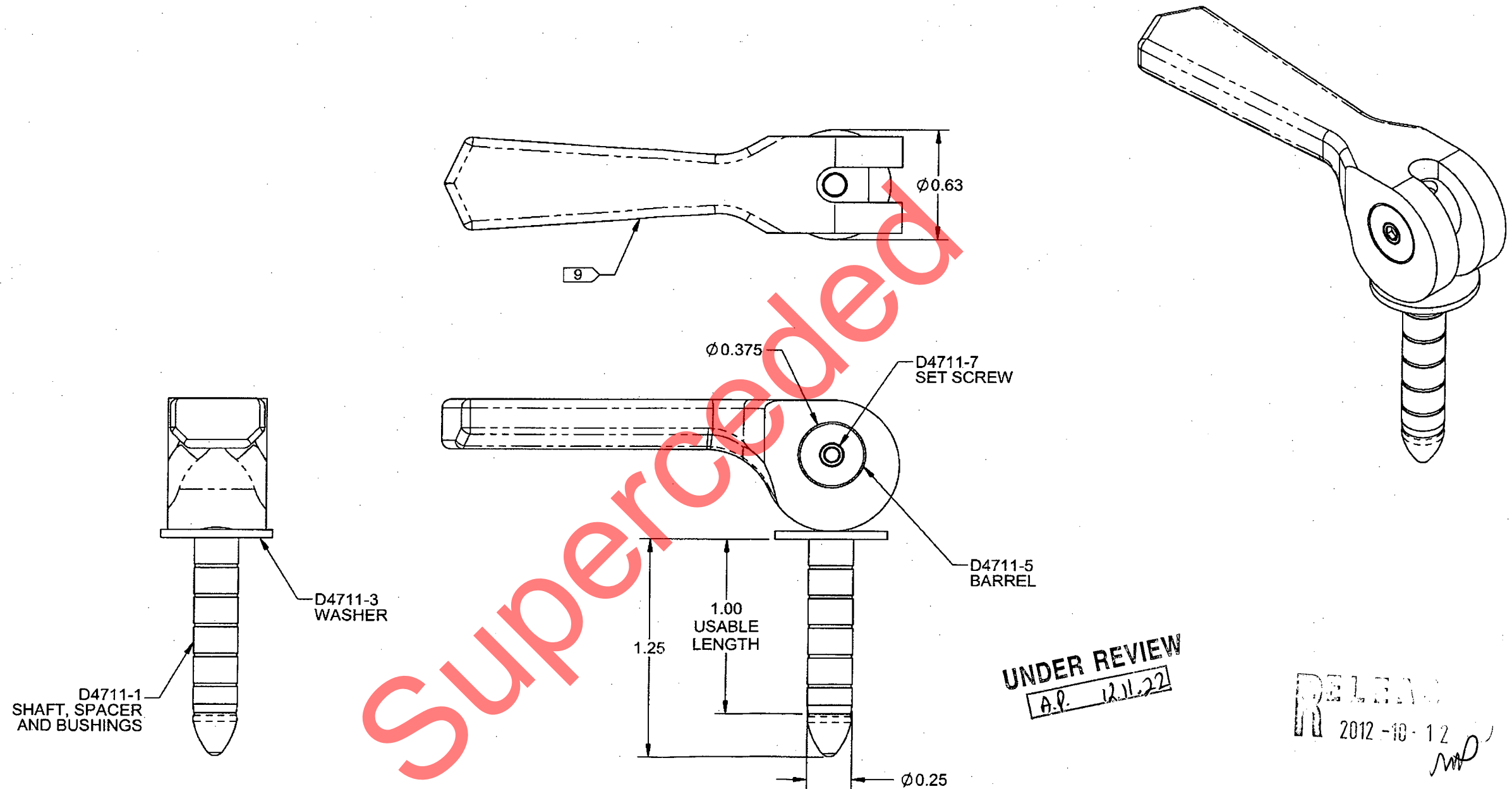
UNDER REVIEW  
A.P. 12.11.22

RELEASED  
2012-10-12  
MD

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4711-041" AND B/N "BXXXXX" PER QSI 044 6.7
  - 7) WEIGHT: 0.19 lbs
  - 8) REPLACE D4711-9 HANDLE WITH DART D4726-1 HANDLE.  
REPLACE D4711-7 BARREL WITH DART D4727-041 BARREL.  
DISCARD D4711-5 SET SCREW, D4711-7 BARREL AND D4711-9 HANDLE.
  - 9) DO NOT REMOVE SPACERS AND BUSHINGS FROM SHAFT WHILE CHANGING HANDLE.  
SPACERS AND BUSHINGS MUST REMAIN IN ORIGINAL SEQUENCE AND ORIENTATION.

A		NEW ISSUE		RP	12.09.19
REV.		DESCRIPTION		BY	DATE
DESIGN	RP	<b>DART AEROSPACE USA, INC.</b> KENT, WA			
DRAWN	RP				
CHECKED	A.P.	DRAWING NO. <b>D4711</b>		REV. A	
MFG. APPR.				SHEET 1 OF 2	
APPROVED		TITLE		SCALE	
DE APPR.		<b>ADJUSTABLE DIAMETER PIN</b>		NTS	
DATE	12.09.19	COPYRIGHT © 2012 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.			

# SPECIFICATION CONTROL DRAWING



**D4711-043 EXPANDABLE PIN ASSY**

**NOTES:**

- 1) MATERIAL: CORE PIN, SPLIT RINGS & BARREL: STAINLESS STEEL 17-4 PH CONDITION H925 PER AMS 5643
- 2) FINISH: N/A
- 3) TOLERANCES: N/A
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.14 lbs
- 8) RECOMMENDED SUPPLIER: MCMASTER CARR P/N 97787A661
- 9) HANDLE, BARREL AND SET SCREW TO BE DISCARDED AT NEXT HIGHER ASSEMBLY

**UNDER REVIEW**  
A.P. 12.11.22

**RELEASE**  
2012-10-12  
MD

DESIGN	RP	<b>DART AEROSPACE USA, INC.</b>	
DRAWN	RP	KENT, WA	
CHECKED	A.P.	DRAWING NO.	REV. A
MFG. APPR.		D4711	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		ADJUSTABLE DIAMETER PIN	NTS
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